



Technology focus: Natural Gas & Biomethane

Webinar Series 6

8th September 2022, 11.00-12.00 CEST

Jean-Marc Boucheret

Public Transport Sustainable Mobility
Manager at IVECO

**CLEAN
BUS**
EUROPE PLATFORM



The Clean Bus Europe Platform is
financed by the European Union.



Jean-Marc Boucheret

Public Transport Sustainable Mobility Manager, IVECO



- Graduate Engineer Art & Métiers
- 20 years Public Transport
- Product Manager Bus Euro V / VI / Electromobility
- New powertrains & energies
- UITP : Member VEI Com., Trainer ebus
- TEDx speaker



Programme



Technology focus: Battery buses

11.00 – 11.05	Welcome & Introduction	Aida Abdulah, UITP
11.05 – 11.40	<ul style="list-style-type: none">• Introduction to natural gas technology<ul style="list-style-type: none">• Different fuels: CNG, LNG, LPG• Units & conversions• Natural Gas & Biomethane• CO2 emissions : TTW / LCA• Vehicle and components• Refueling infrastructure• Safety aspects	Jean-Marc Boucheret, IVECO
11.40 – 12.00	Questions & Answers	



Today's goal

- Clear and complete overview of natural gas technology and its fuels
- Brief look into natural gas and biomethane
- What are the main features and main challenges of this technology?
- Which aspects should I consider upfront when considering this technology?
- Insights on safety aspects
- Which sources of information can I refer to, to further learn on a specific technology?



Etiquette for joint discussion

- Participants please mute yourself per default
- You can use the Chat to place your questions, share interesting info or make us aware of any technical issue
- Raise your hand and switch on your camera to ask to have the word
- The session will be recorded.

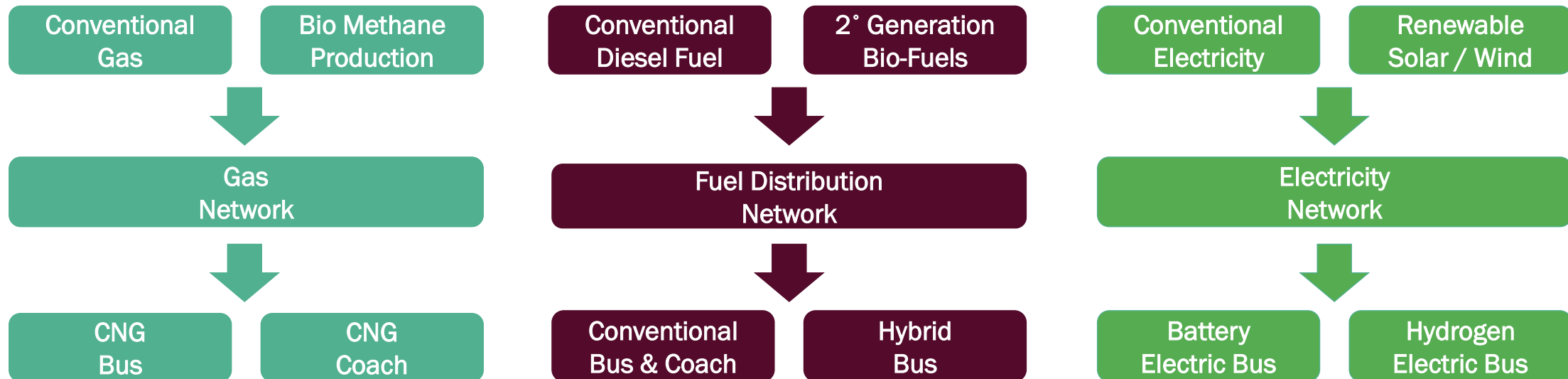
We count on your valuable contribution for a successful workshop. Thank You!



How to achieve Energetic Transition and Sustainable Mobility

• Concepts :

- From Fossil to Renewable energy
- Combine Vehicle + Energy + Renewable
- Zero-Emission Local / Global
- Green House Gases emission compensation



Clean Vehicle Directive – 1161/2019

- Applicable to **M3 Class I** = Buses Low Floor & Low Entry, and **M3 Class A**
- Procurement Targets for countries:

Dates / Min.Targets of Clean Vehicles	from 2022 till 2025	from 2026 till 2030
Fr, It, Es, Ge, Au, Dk, Be, NL, Lu, Li, Sw, Fi, CZ, UK, Ma, Cy	41 to 45%	60 to 65%
Other E.U. Countries	24 to 37%	33 to 53%

- Clean Vehicle definition is following the Directive of Alternative Fuel Infrastructure 2014/94 :

Minimum

50% Zero-Emission :

- Electric
- Trolleybuses
- H2 Fuel Cell
- H2 ICE

50% Low-Emission :

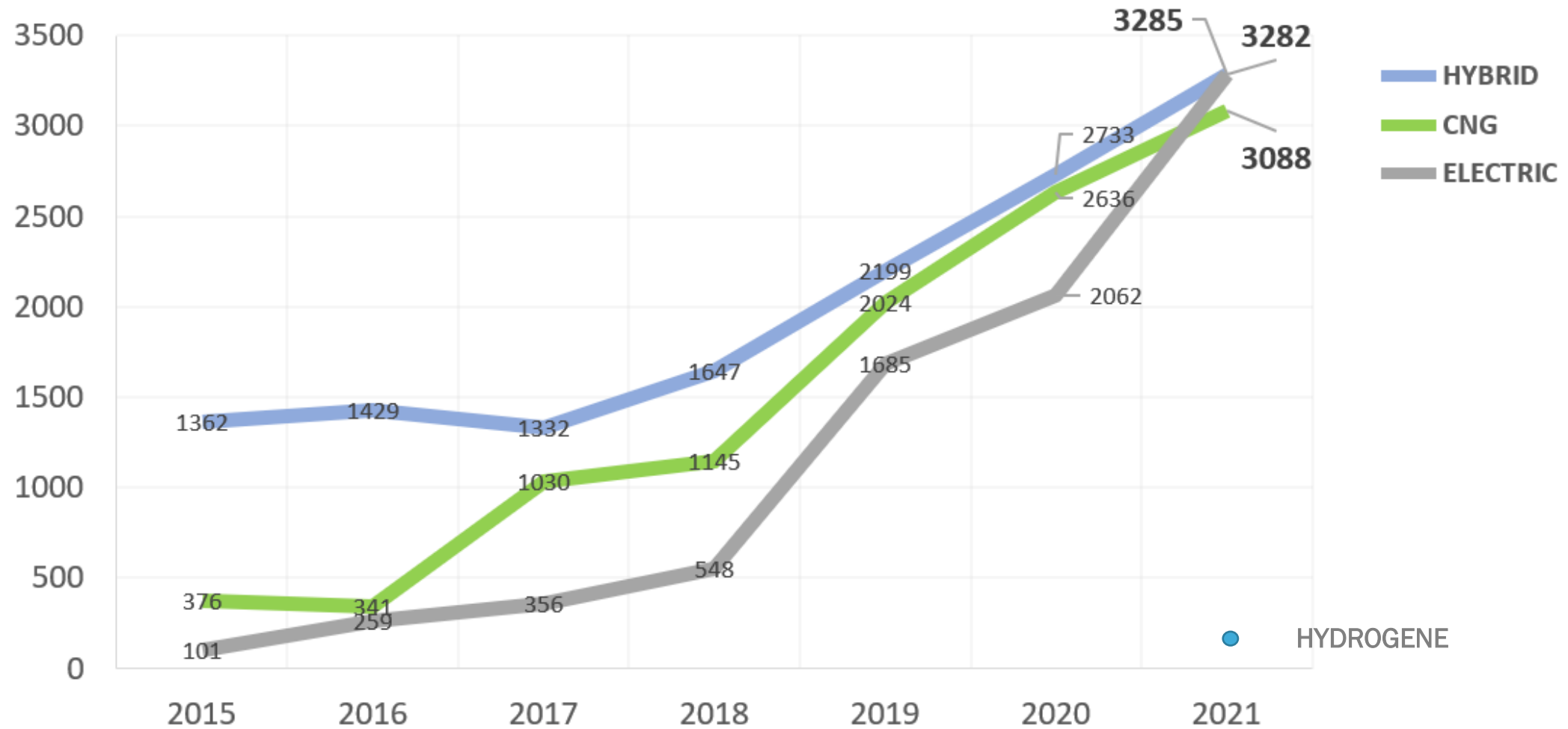
- Gas (Natural Gas / Biomethane)
- Alternative fuels :
 - Biofuels (B100), synthetic & paraffinic Fuels → HVO, GTL
 - but shall not be blended with fossil diesel (= no B30)

Rest :

- Diesel B7, incl. Hybrid
- Other non eligible



Evolution of bus technology in EU



Source :
ACEA



Example Portfolio compliant CVD

Zero-Emission

Electric BEV



Low-Emission

Gas



CNG



CNG

Liquid Alternative Fuels



XTL



XTL



Vocabulary

METHANE (CH₄)

- CNG : Compressed Natural Gas → dominant bus, garbage collection, urban delivery
 - Transport at medium pressure pipes
 - Vehicle storage gaseous at 200 bars
- LNG : Liquified Natural Gas → dominant Long Haul
 - transport & storage in liquid cryogenic -163°C
- LPG : Liquified Petroleum Gas → dominant passenger cars (no more trucks & bus EU)
 - propane (C₃H₈) + butane (C₄H₁₀)
 - Transport & storage at low pressure



Units & Conversion

1 Nm³ or Standard Cubic Meter (SCM) :

- unit corresponding to volume of 1 m³ at 0°C and 1,01325 bar
- 1 Nm³ = 0,948 Nm³ at 15°C

1 m³ CNG

- 0,75 to 0,83 kg CNG = 0,79 kg average

Lower Heating Value : depends on the gas composition

- 46 MJ / kg
- 12,8 kWh / kg (1MWh = 3,6 MJ)
- 1 MWh = 78 kg

Volume in tank at 200 bars

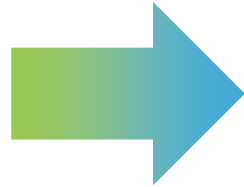
- 160 l tank = 32 kg CNG

Density : 0,6



Vocabulary

Natural gas
Erdgas
Gaz naturel



Fossile origine (gas)

Biogas



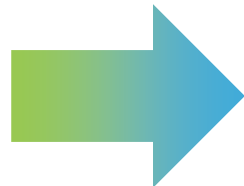
Biomass origine
purified



Biomethane
CBG : compressed biogas

Towngas

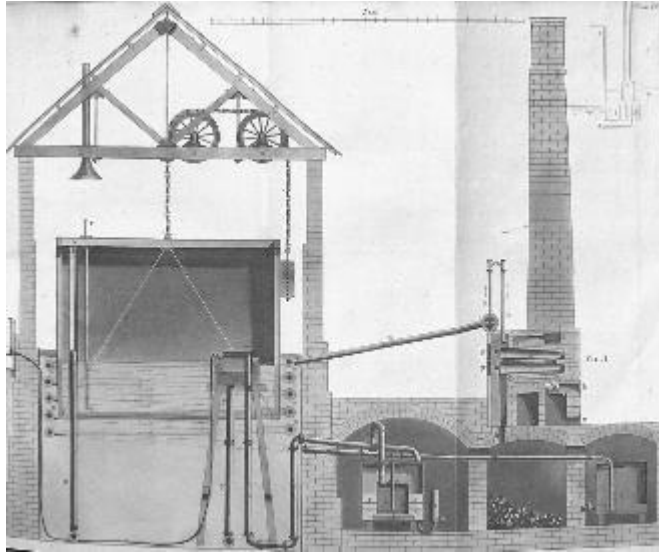
Gaz de ville



Fossile origine (coal)

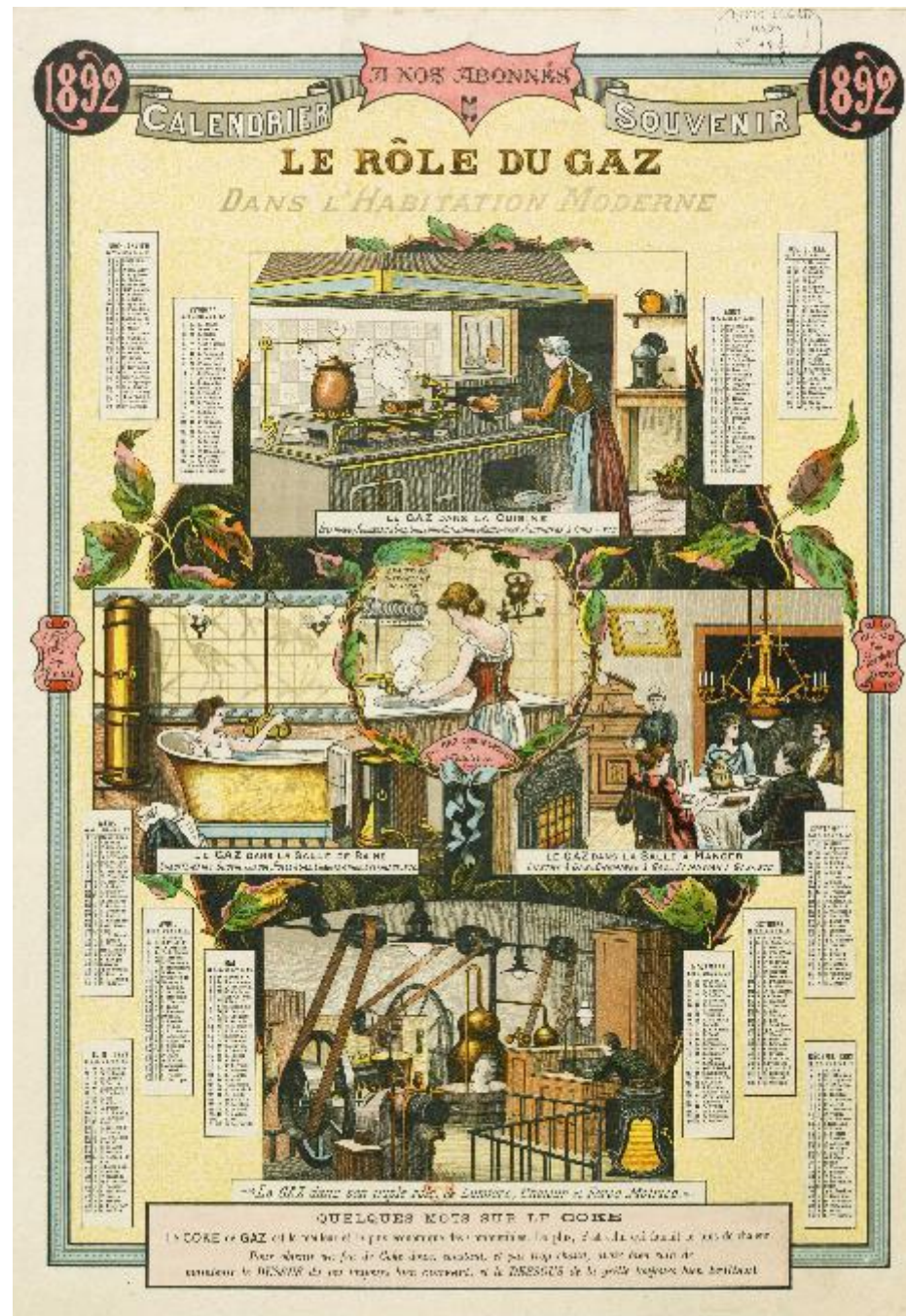


Citygas

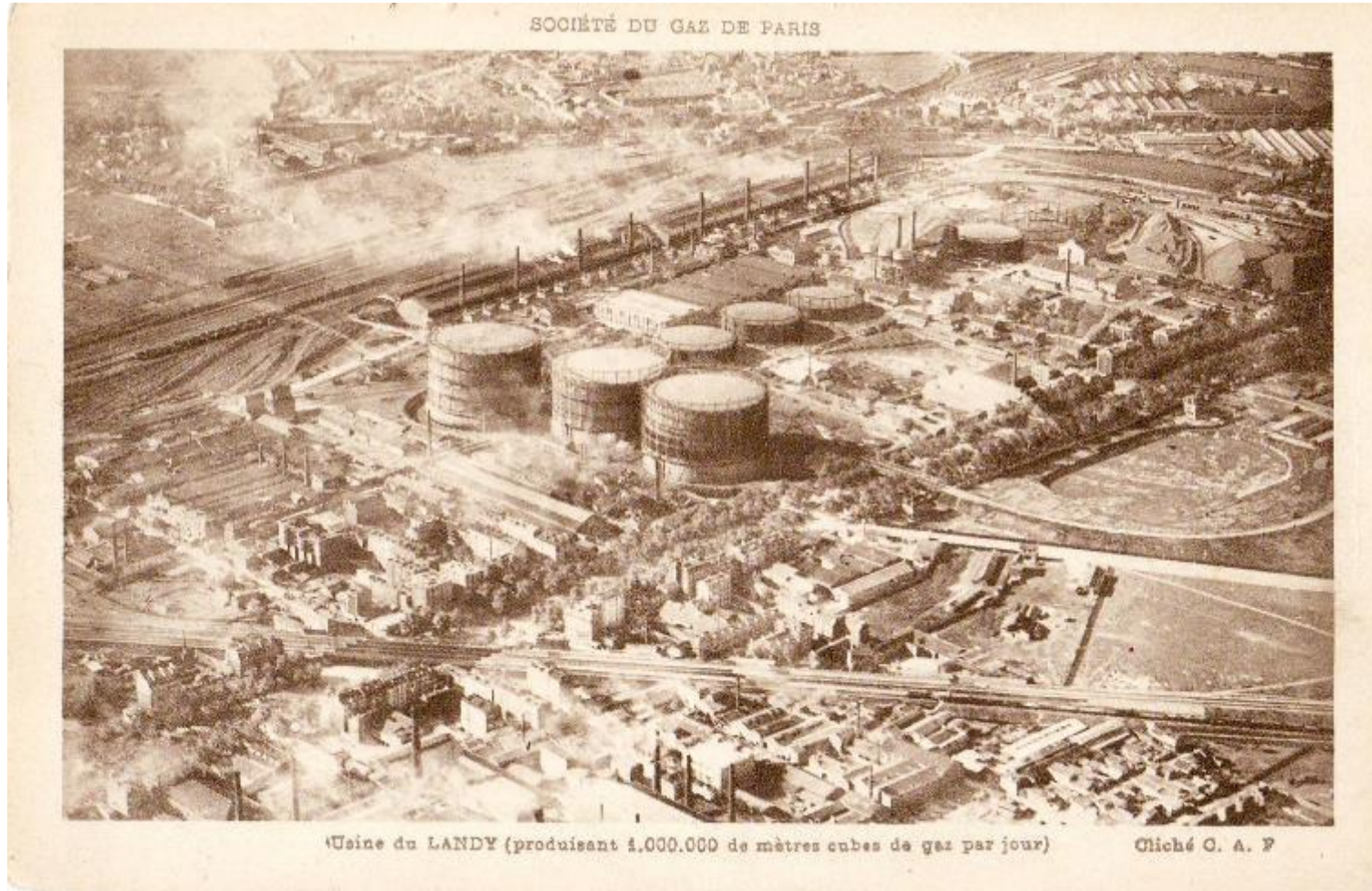


Transformation coal → gas
Distillation
ca. 1810

Source :
Wikipedia, BnF



Citygas



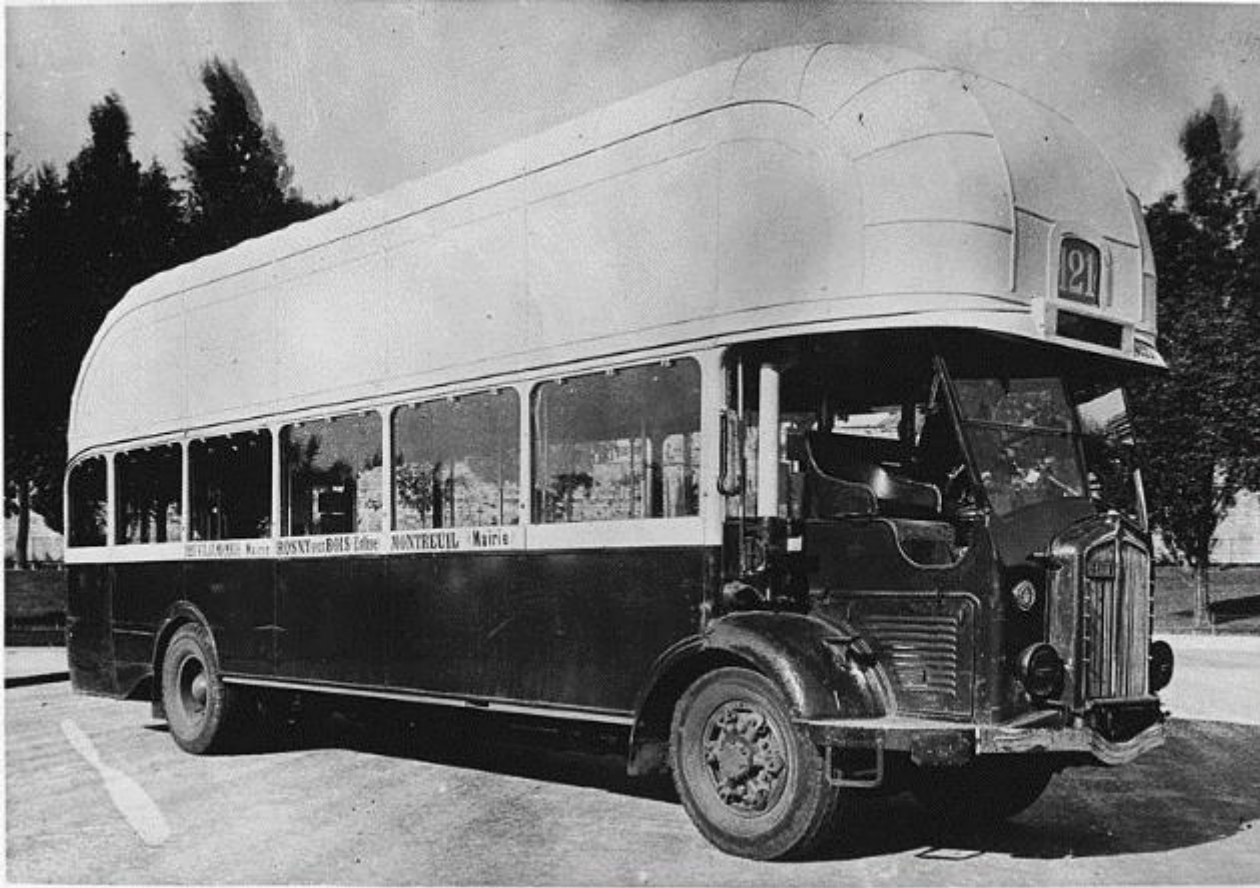
Distillation Coal	volume	weight
H ₂	50 %	8 %
CH ₄	32 %	42 %
CO	8 %	19 %

Source :
Wikipedia, BnF

Paris / Saint-Denis (football stadium)
ca. 1920



Citygas

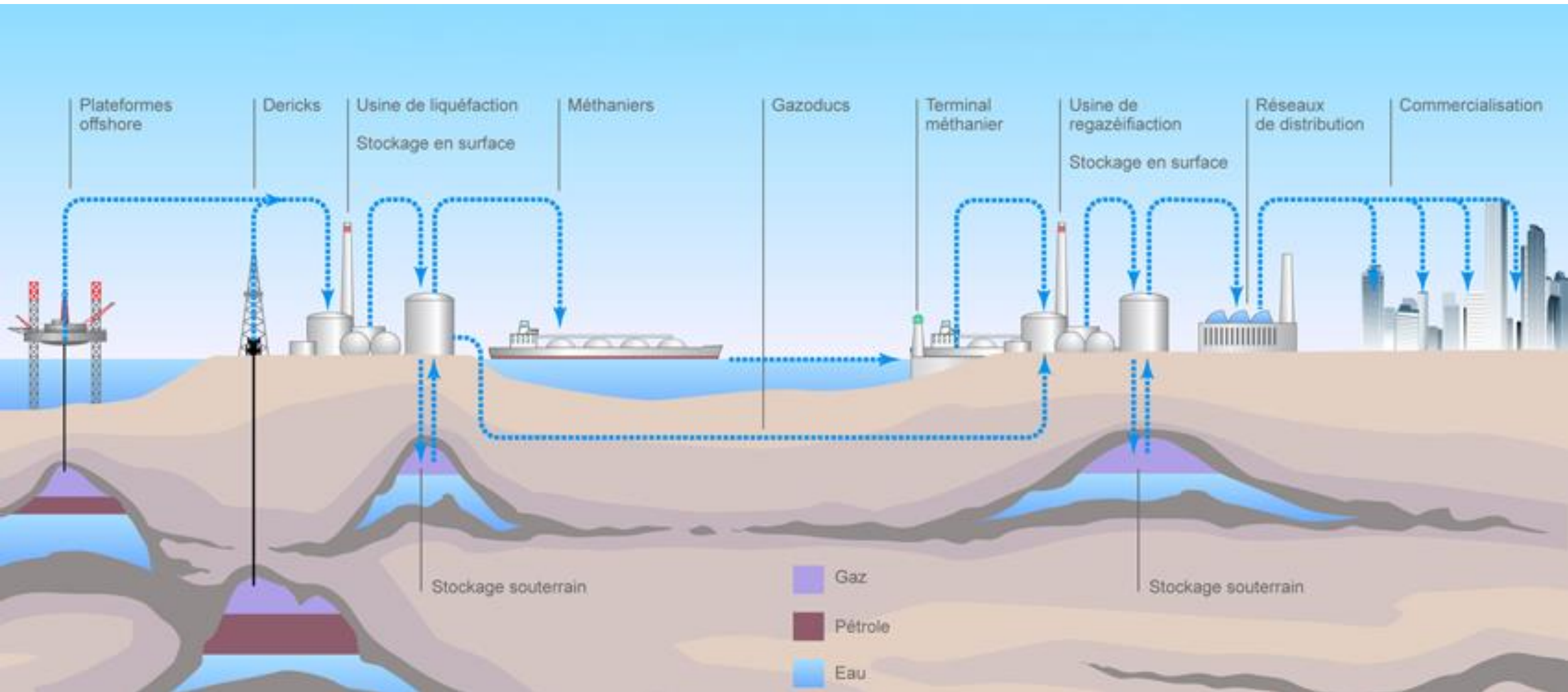


- Paris citybus in WWII
- Fueled with citygas, low pressure in rubber membrane
- Operation « opportunity charge » : refueling at both terminus

Source :
Franklin D. Roosevelt Library Public Domain Photographs, compiled 1882 - 1962

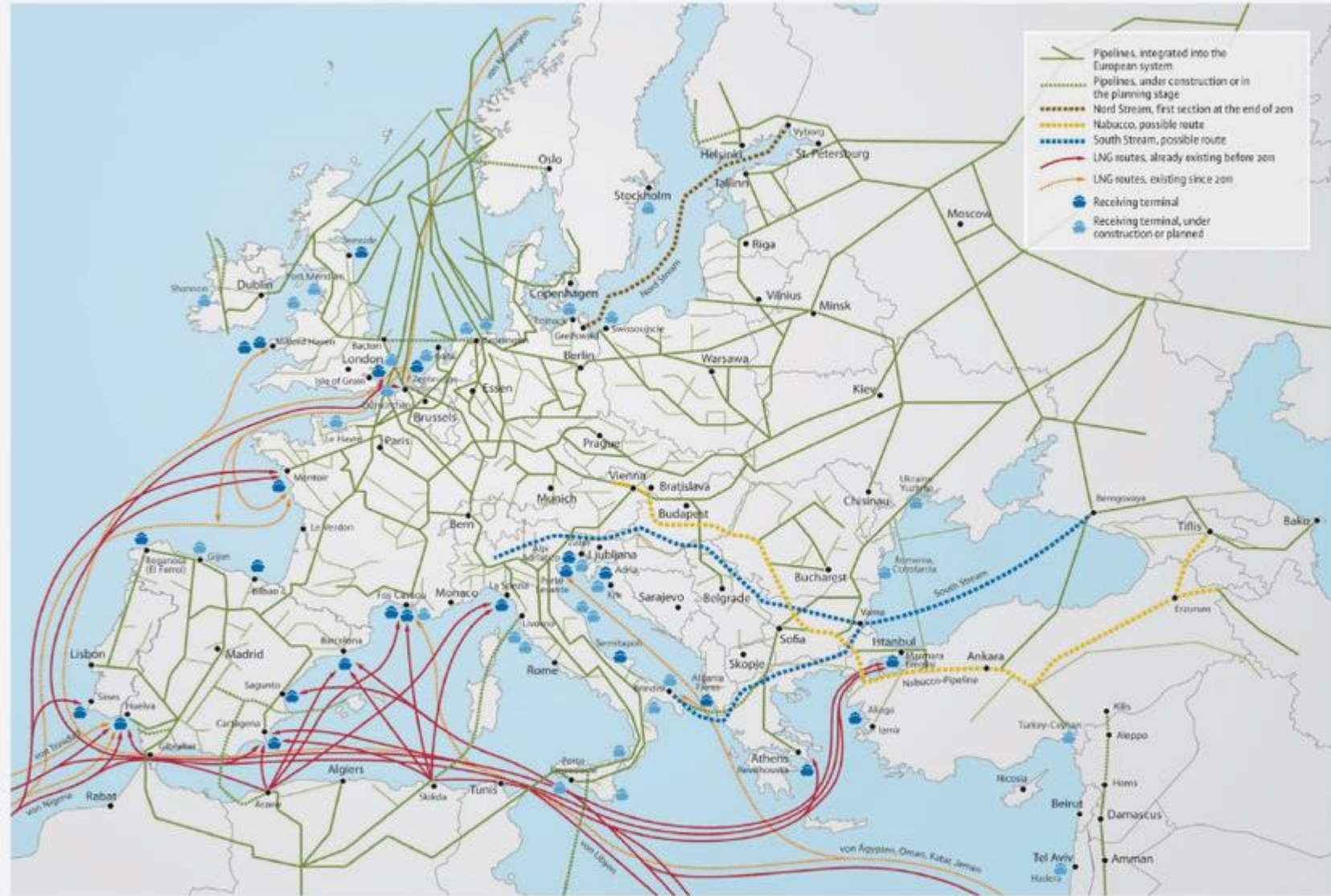


Natural Gas transport assets



Natural Gas transport assets

Natural gas pipelines and LNG terminals in Europe



Sources: BDEW, Eurogas

Future Gases transport assets

Injecting biomethane

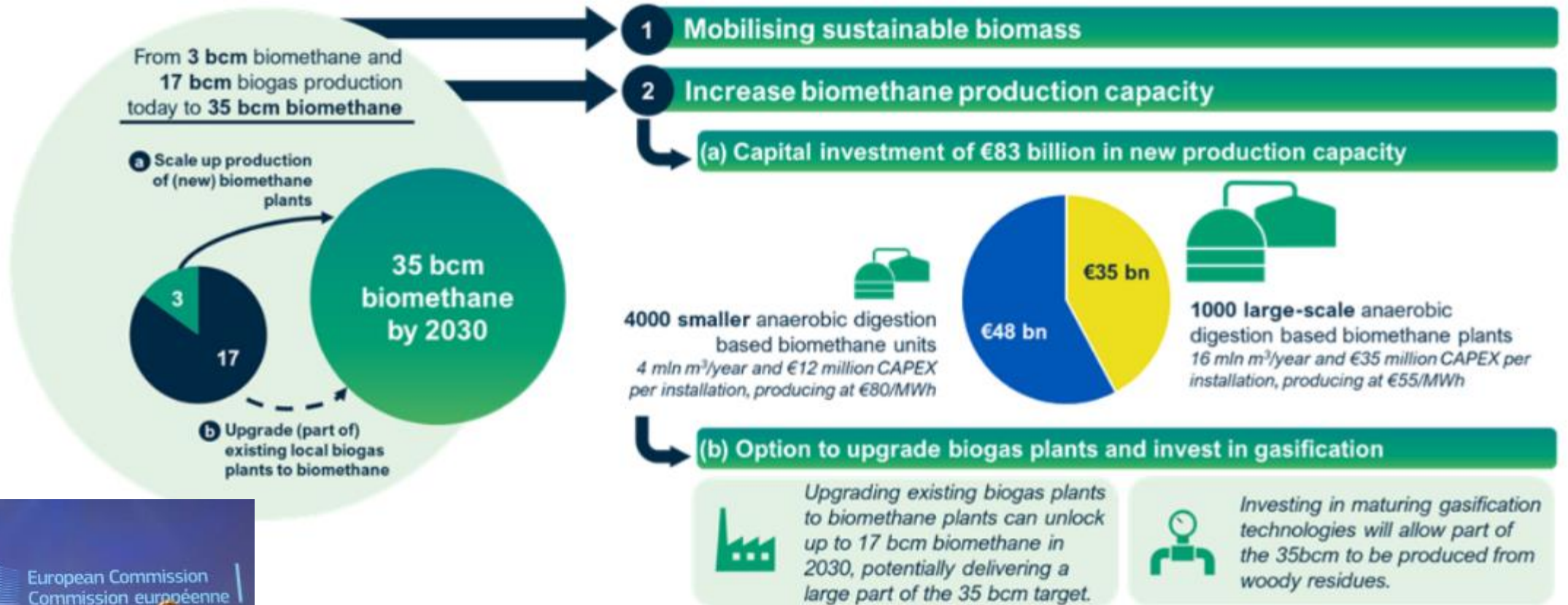
H2 pipes



RePower EU : REPowerEU: affordable, secure and sustainable energy for Europe

18/05/2022

What it takes to produce 35 bcm biomethane by 2030



Enough biomethane production in EU to meet REPowerEU 2030 target



Jonathan Spencer Jones
26 July 2022

Share this article [•](#) [Twitter](#) [Facebook](#) [LinkedIn](#) [WhatsApp](#) [Email](#) [Link](#)



(Image: 123RF.com)

[Gas](#) | [Biomass](#) | [Decarbonisation](#) | [Europe & UK](#) | [Finance & Investment](#) | [Policy & Regulation](#)

A new study from the Gas for Climate consortium estimates that in the EU-27 up to 41 billion m³ (bcm) of biomethane could be available by 2030, exceeding REPowerEU's 35bcm target.

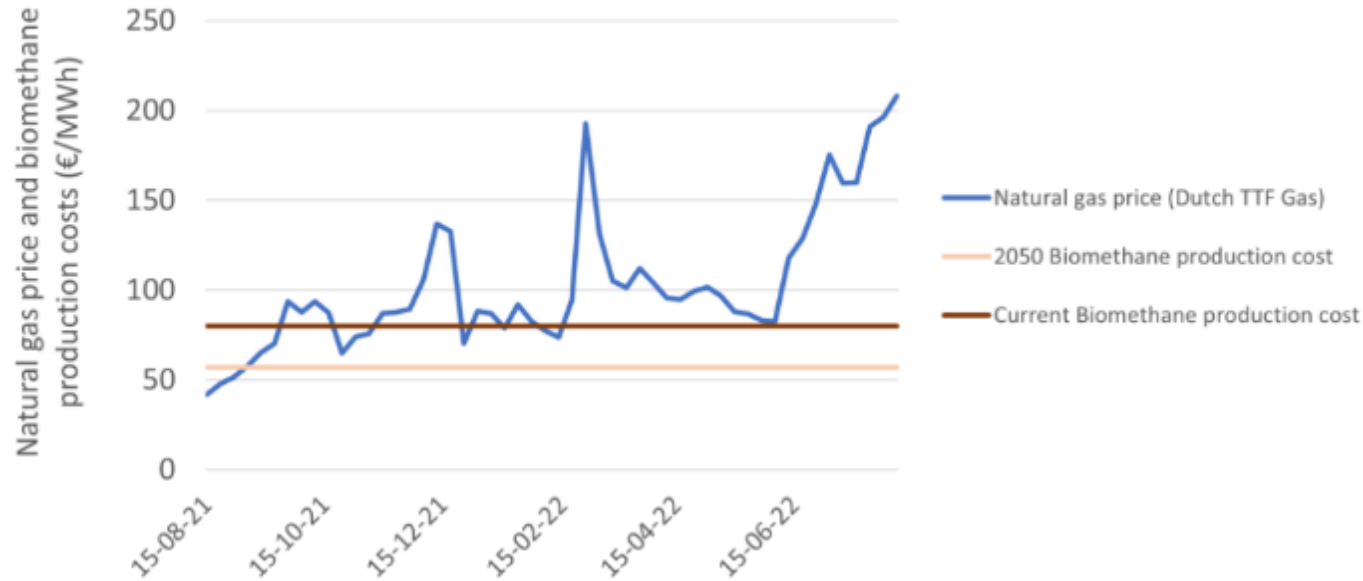
The study, which updates earlier estimates with the EU's ambition to accelerate biomethane production and take advantage of advancements in technology, further finds that up to 151bcm could be available by 2050 – close to the current 155bcm natural gas imports from Russia.



Energy price – impact on TCO - 2022

Fossile vs. Biomethane

Bioemthane production costs in comparison with natural gas price



Germany

**1€ per kilo:
OrangeGas
freezes
bio-CNG price**



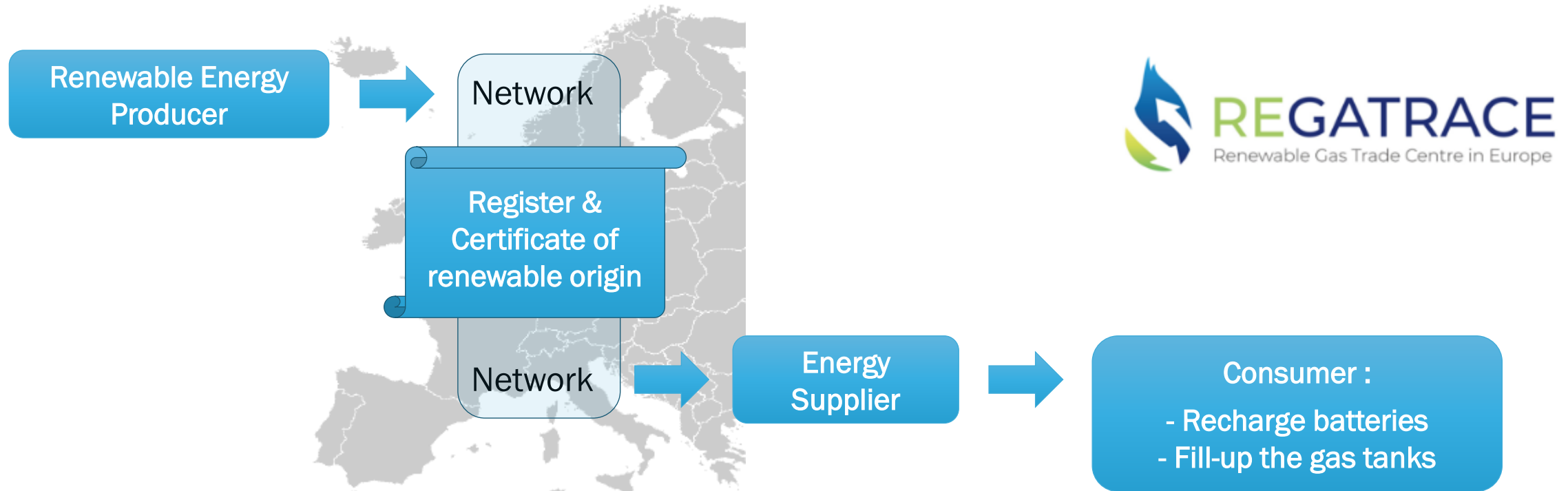
France



Source :
Ouest France, OrangeGas, European Biogas Association, NGVA



Greenhouse Gas Emission Compensation Mechanism



Electricity

- Hydraulic
- Wind
- Solar

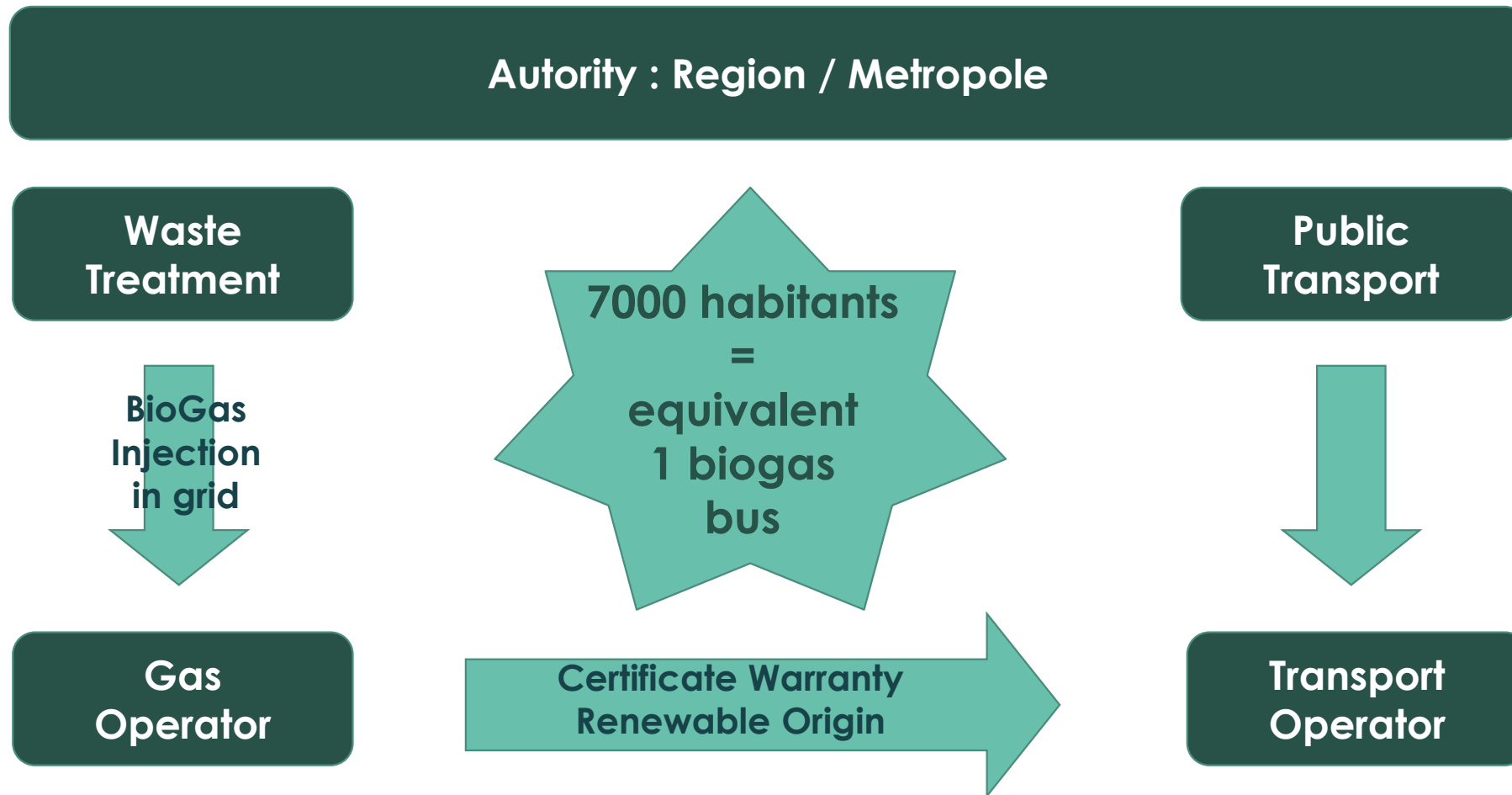
Bio-methane

- Treatment of household wastes
- Agricultural: Intermediate Culture with Energetic Purpose
- Food industry: valorization of by-products

Final goal → Neutralized CO2 Emissions



Path to circular economy



Métropoles investing in methanisation plants

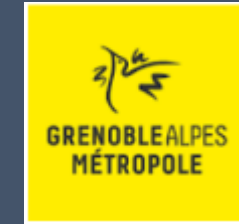
In Nantes, 1 bus out of 2 could run on green gas

03/03/2022

By 2024, public stake holders have to propose recycling solutions for food wastes. Nantes Metropole intends to speed up investments in methanisation plants.



Source :
Gas Mobilité, Grenoble Métropole



The waste water treatment plant of Aquapole is injecting biomethane in the GRDF gas grid. Operational since 2016, it produces 225 Nm³/h biomethane, equivalent to 80 buses. 1/3 of Grenoble buses run on bio-CNG.



Grenoble

Thanks to 14 000 t of wastes treated annually, the methanisation site will produce 8 000 t of compost and 10 GWh of biomethane.

21 M€ : 14 M€ for new building + 7 M€ for upgrade & connect

Investment amortization 12 years



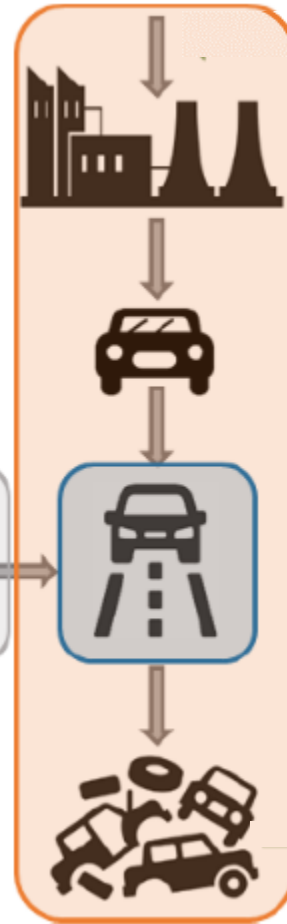
How to assess CO2 emissions of transport vehicles ?

2)
Well-to-Wheel
Stakeholder studies

- JEC WTW report v.5
- Base Carbone ADEME ®



Fuel/Energy supply



3)

Life Cycle Analysis

- Voluntary
- Methodology ISO 14040/44
- Non harmonised criteria

1)

Tail-pipe

Consumption → CO2

- SORT + Emission factor
- VECTO (CO2 Directive)

Directive CO2 vehicles

- Revision in 2022-23
- Status renewables tbd

Which contributions of renewable fuels in EU texts ?

Well-to-Wheel

BioCNG emission Tank-to-Wheel

CBG Municipal wastes : 10,7 gCO₂ / MJ
Source : JEC WTW study Version 5 (2018)

Lower Heating Value : 46 MJ / kg
10,7 * 46 =

0,49 kg CO₂ / kg

CNG fossile H-gas : 2,67 kg CO₂ / kg
Source : JEC Concawe (2018)

-82% CO₂



Which contributions of renewable fuels in EU texts ?

Tail-pipe : Current CO2 Directives : No contribution

LCA

Clean Vehicle Directive 1161/2019

Recital 31.

By 31 December 2027 [...] the Commission should also assess, inter alia, the possibility of aligning this Directive to any methodology for **counting life-cycle CO2 emissions and well-to-wheel CO2 emissions** developed in the context of EU vehicle CO2 emission performance standards.

Revision Regulation (UE) 2019/631, Passenger cars & LCV CO2

Council agreement, 30,06,2022

Recital 9a.

Following consultation with stakeholders, the Commission will make a proposal for registering after 2035 vehicles running exclusively on **CO2 neutral fuels** in conformity with EU law, outside the scope of the fleet standards, and in conformity with the Union's climate neutrality objective.

Regulation (EU) 2019/1242 – CO2 Standards Heavy-Duty vehicles

Recital 42,

It is important to assess the full life-cycle CO2 emissions from heavy-duty vehicles at Union level. To that end, the Commission should evaluate **not later than 2023** the possibility of developing a common Union methodology for the assessment and the consistent data reporting of the **full life-cycle CO2 emissions of heavy-duty vehicles** that are placed on the Union market.



Life Cycle Analysis

- Citybus



October 2020

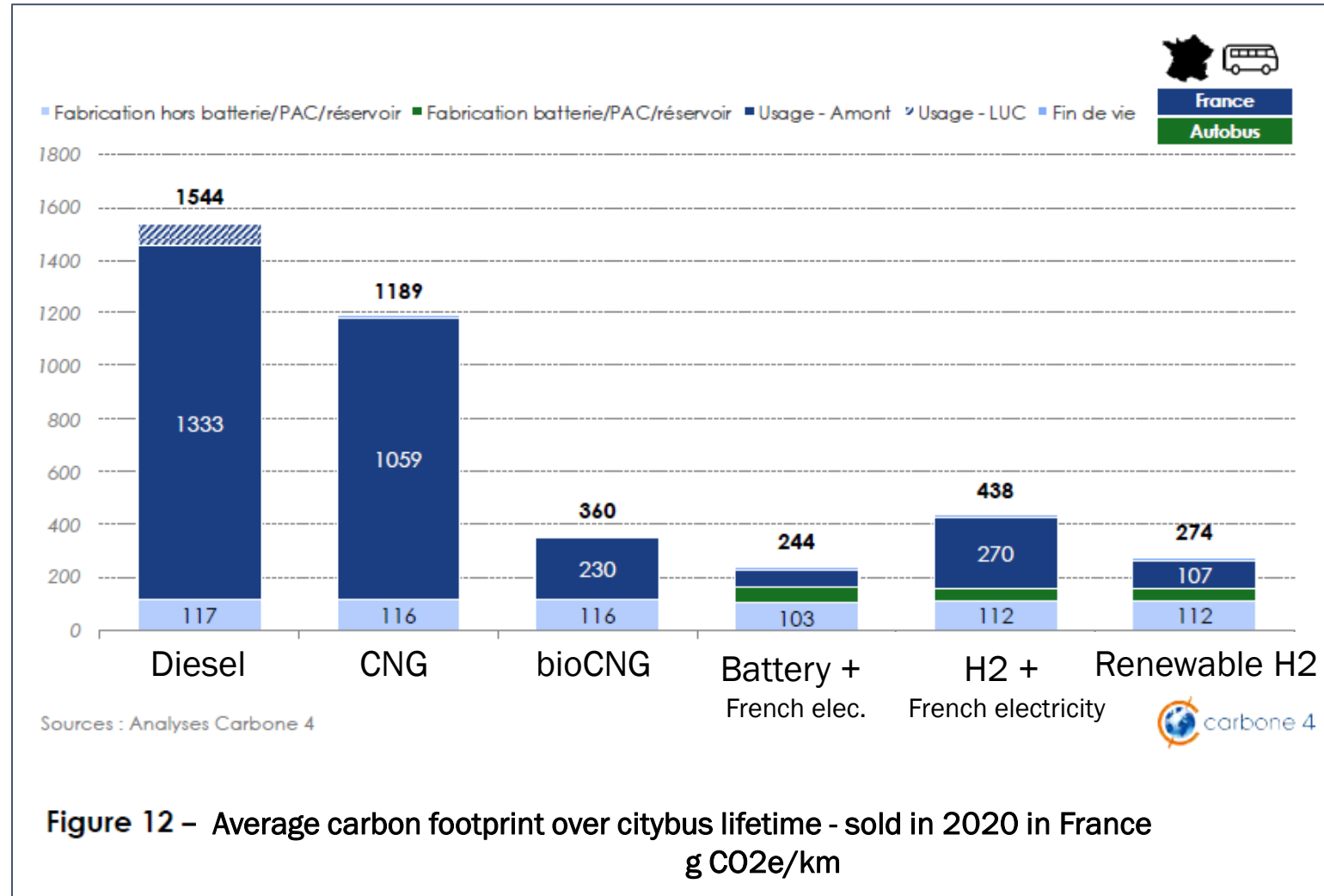


Figure 12 – Average carbon footprint over citybus lifetime - sold in 2020 in France
g CO₂e/km



Life Cycle Analysis

- Citybus



October 2020

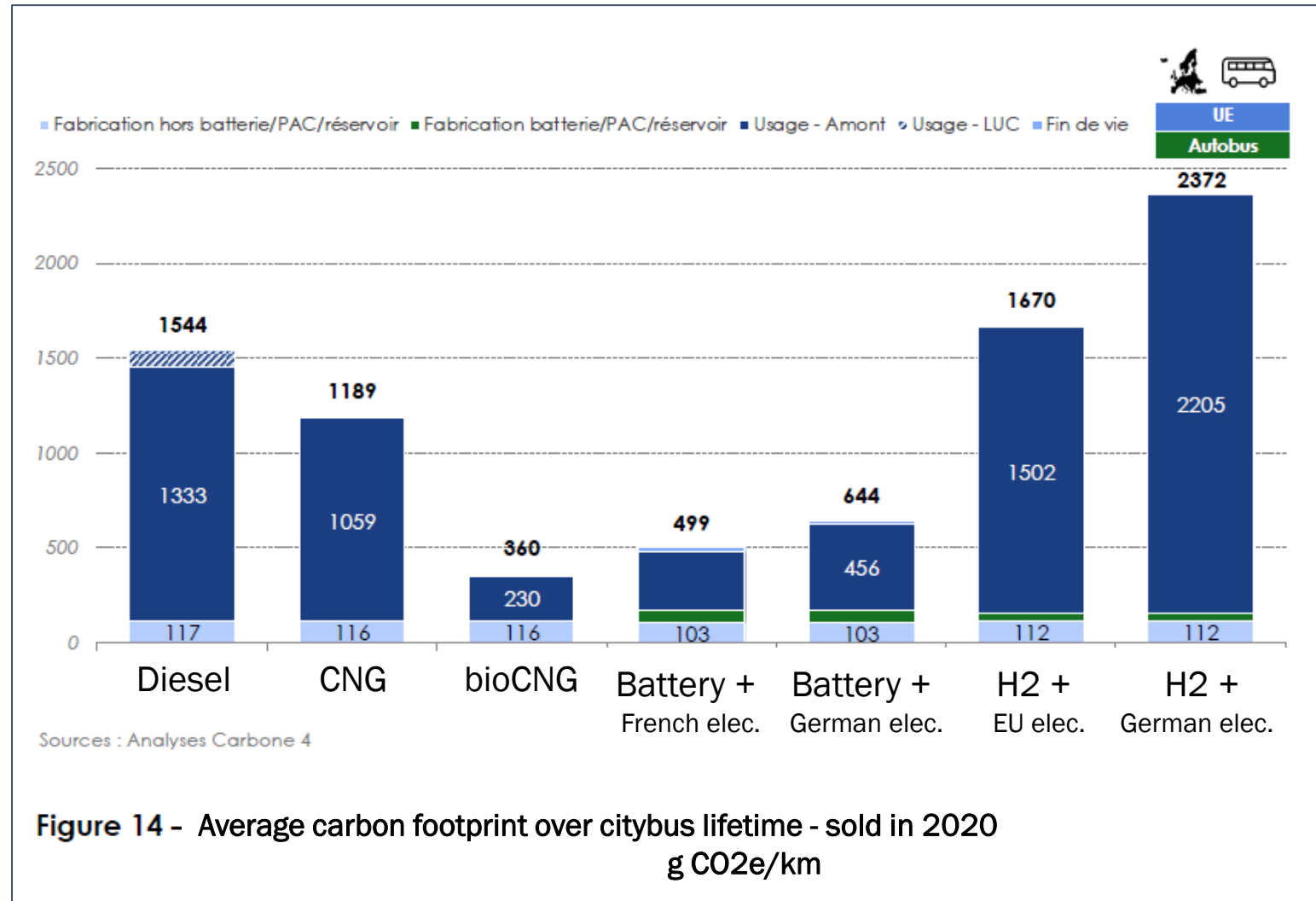
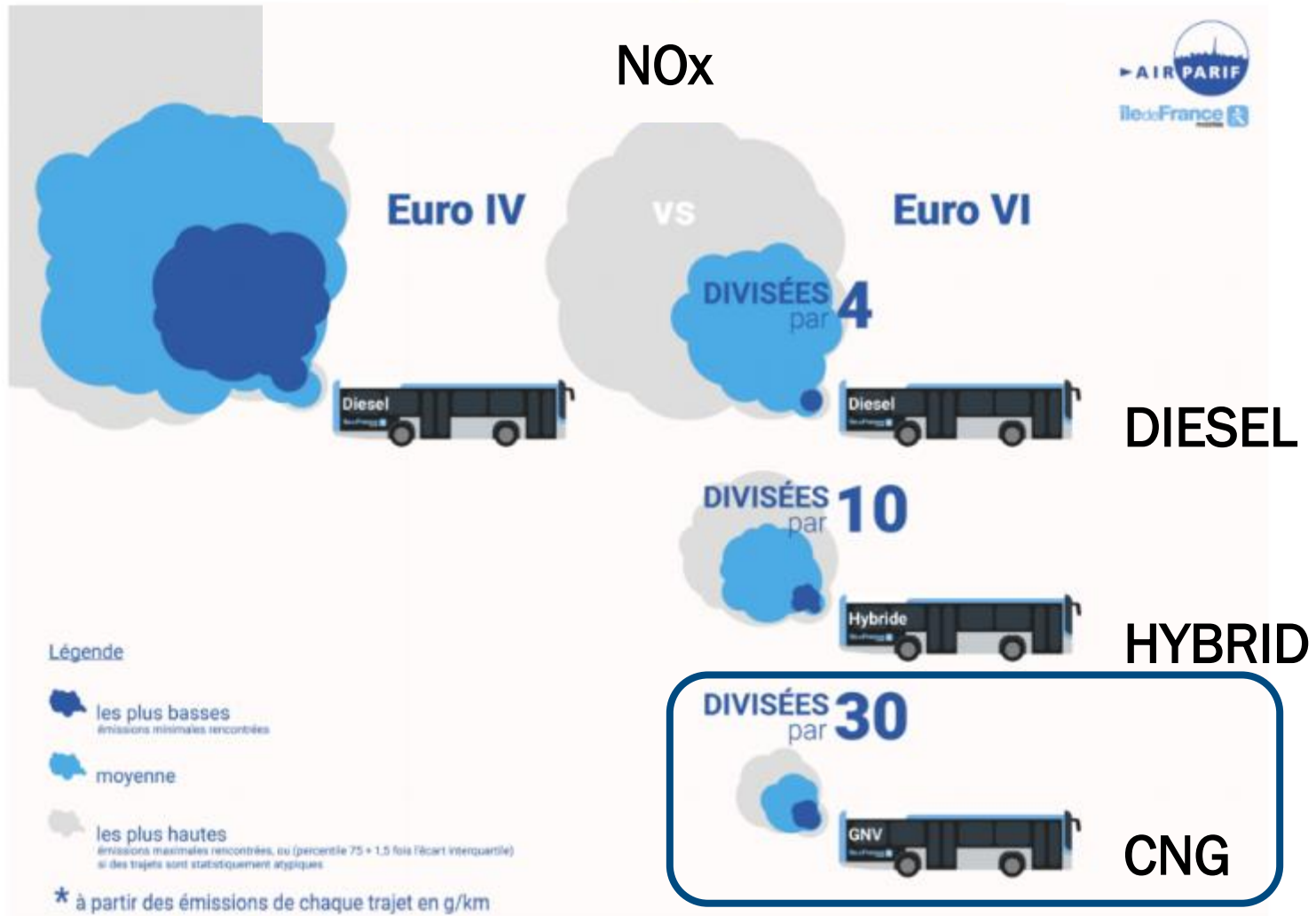


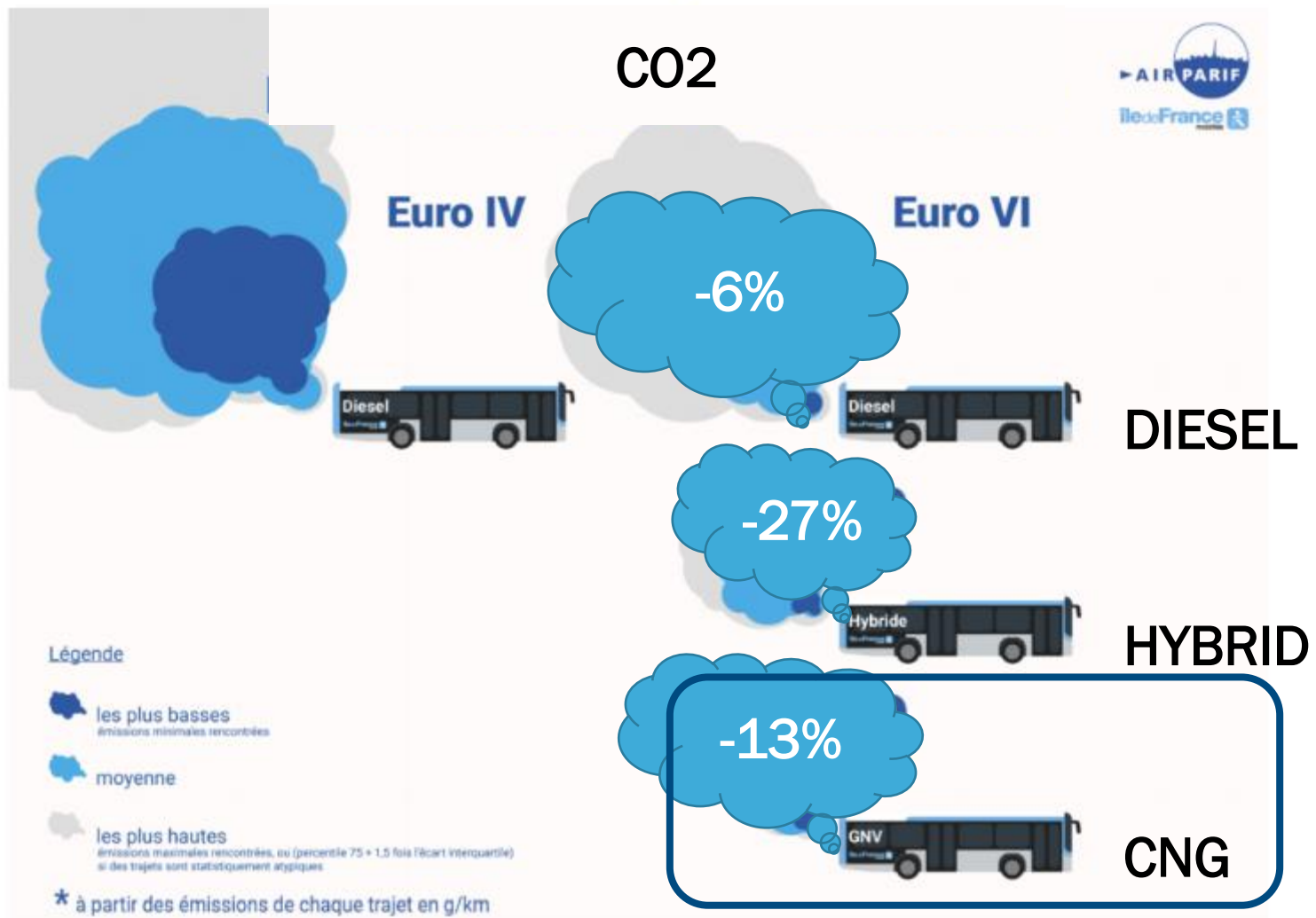
Figure 14 - Average carbon footprint over citybus lifetime - sold in 2020
g CO2e/km



Emissions (1/2)



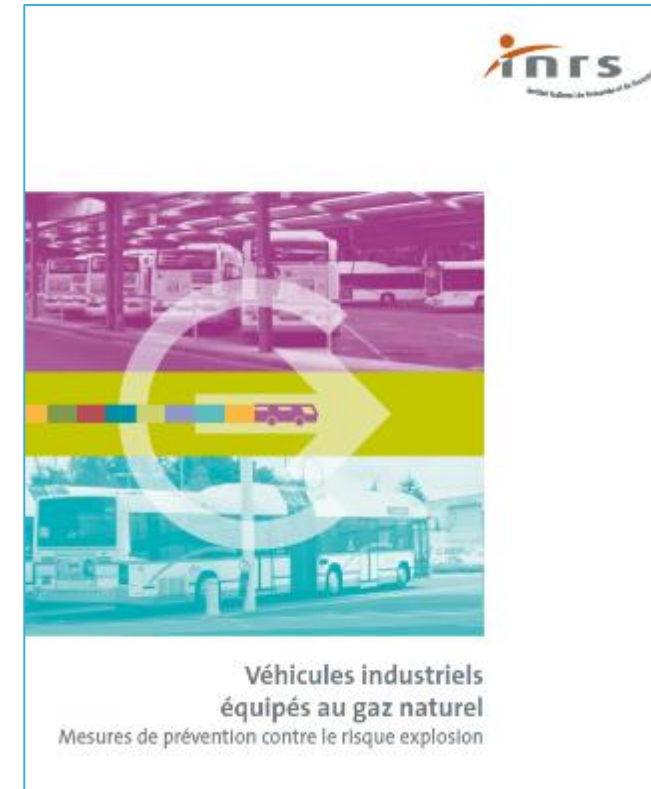
Emissions (2/2)



Safety – technical training – human organisation

- Identification of risks
- Building installation
- Leak detection
- Organisation
- Training

Qualification level	Intervention scope	Training received
1	Low pressure circuit	CNG training + OEM
2	High / Low pressure circuit, except electrovalve tank	Specific OEM training
3	all	Experienced OEM training & other trainings



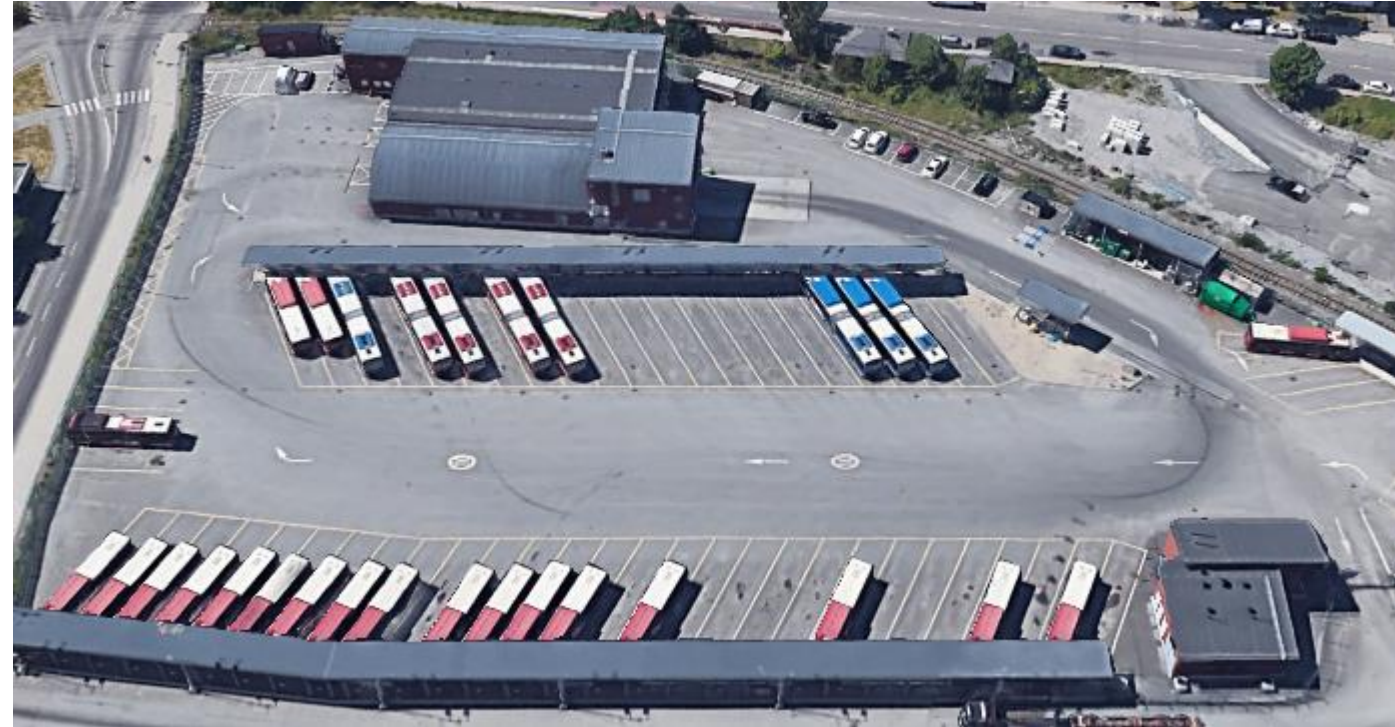
Lille – Sequedin bus depot



Créteil - RATP



Stockholm



Filling-up vehicles



Fast : 10 mn

Accelerated : 30-60 mn

Refueling station



Slow : 7 h



Filling nozzles



Nominal pressure ;
full 200 bars



Pressure
gauge

NGV 2

NGV 1

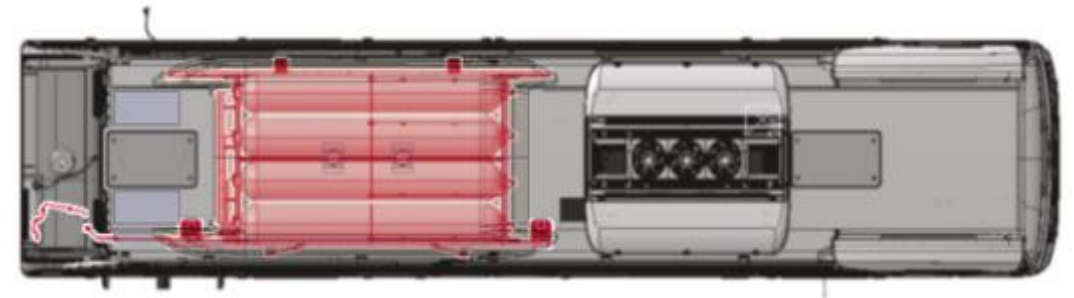
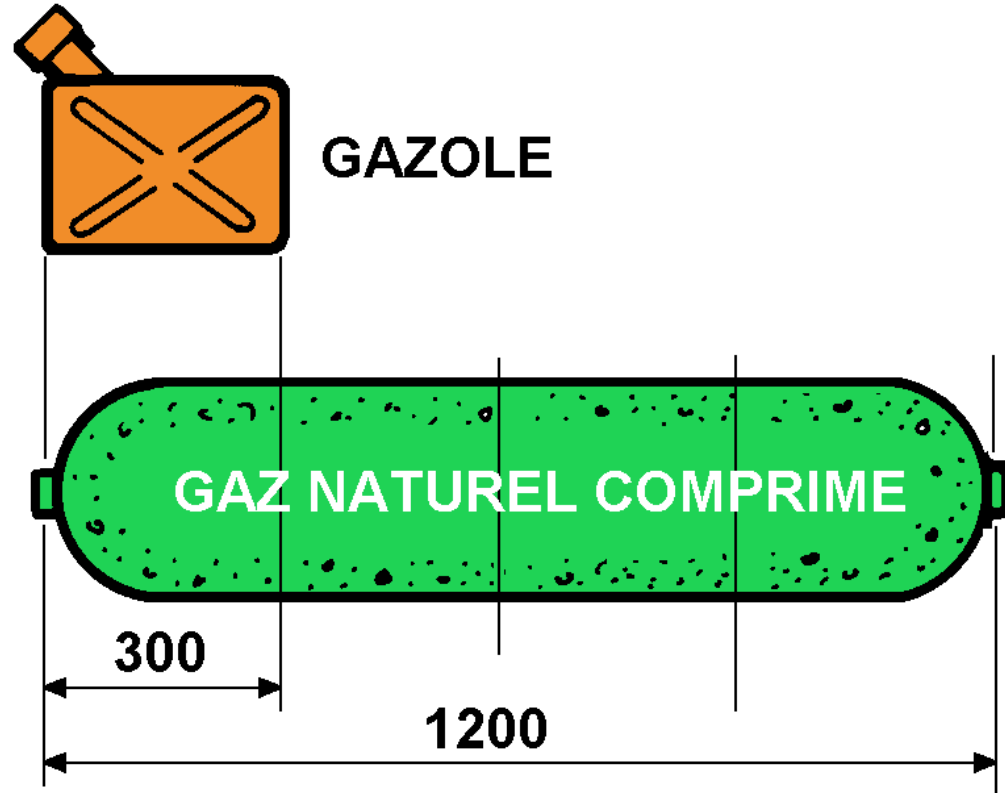


Gas Flow x2



Tanks

At 200 bars, gas stored in the vehicle occupies 4x more volume

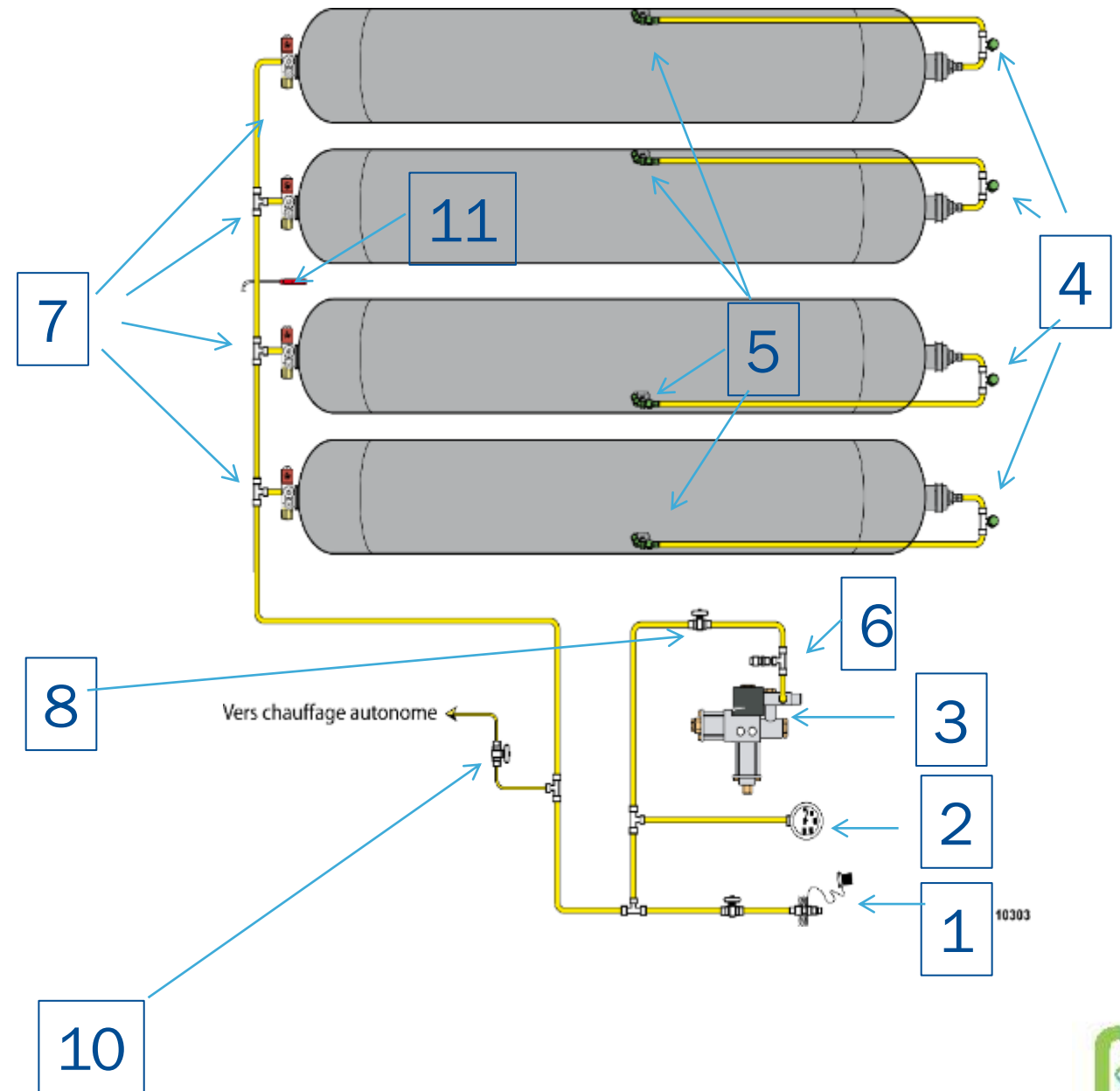


12 m CNG bus
4 tanks on the roof

High pressure CNG circuit

Components

1. Filling nozzle
2. Pression Gauge
3. Expansion module → engine
4. Thermal fuses (neck of tank)
5. Thermal fuses (middle of tank)
6. Cap
7. Multifunctional electro-valve
8. ¼ turn valve engine
9. ¼ turn valve filling
10. ¼ turn valve additional heater
11. Temperature gauge rack



Tanks

Detailed Inspection Control : all high pressure, incl tanks
Visual check s, gas leak instrument. Every 4 years.



Multifunction valve

« Pressure Relief Device » : PRD

Over-pressure
relief valve 280 bars

Tank

Thermal fuse 110°c

Electrovalve

to Vehicle
HP piping



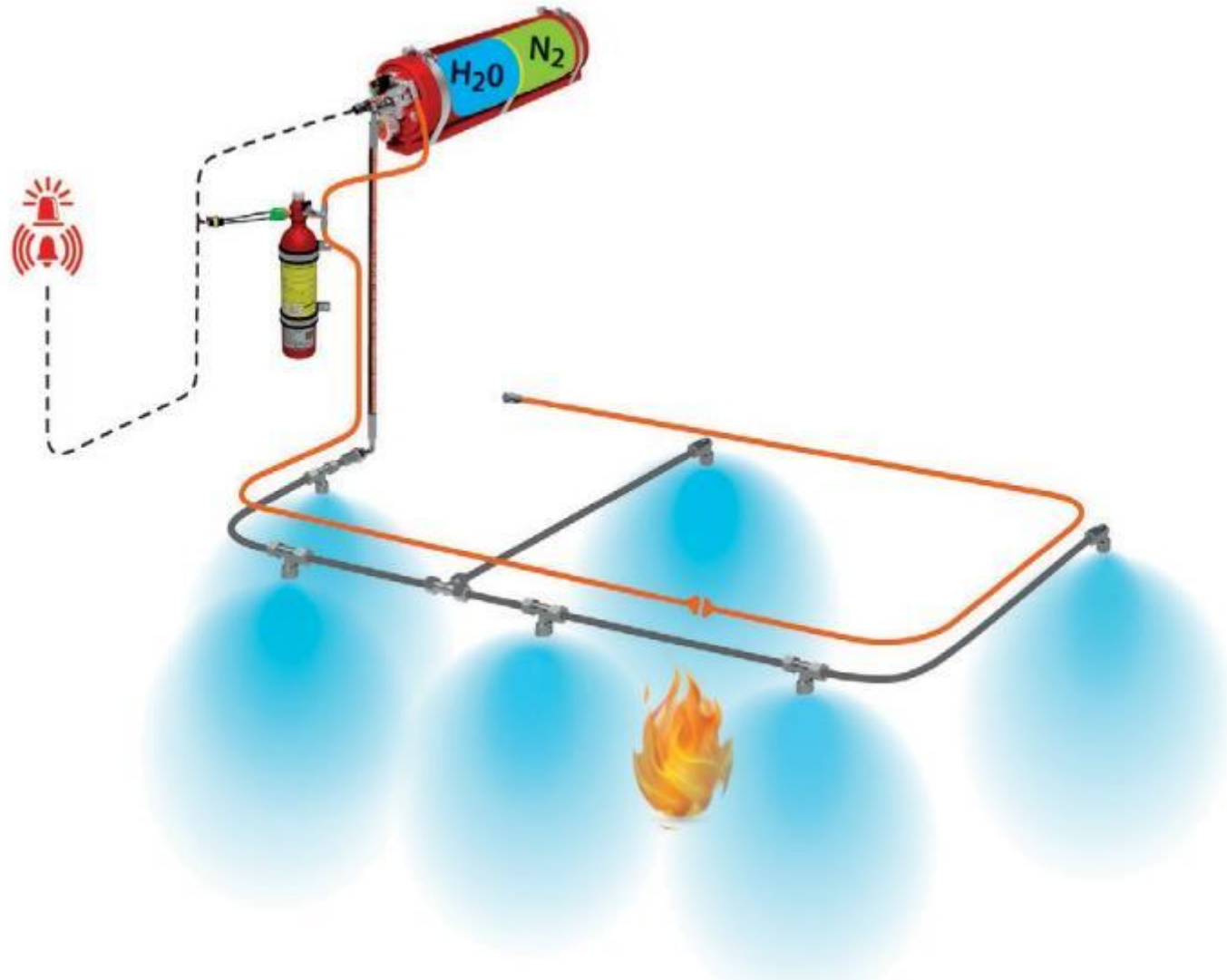
Manual valve

Non-return valve
+ flow limiter

Pressure sensor
For detection $P > 250$ bars



Fire detection system – water fog spray



Safety vehicle

Leak
Detection

Shock
Sensor

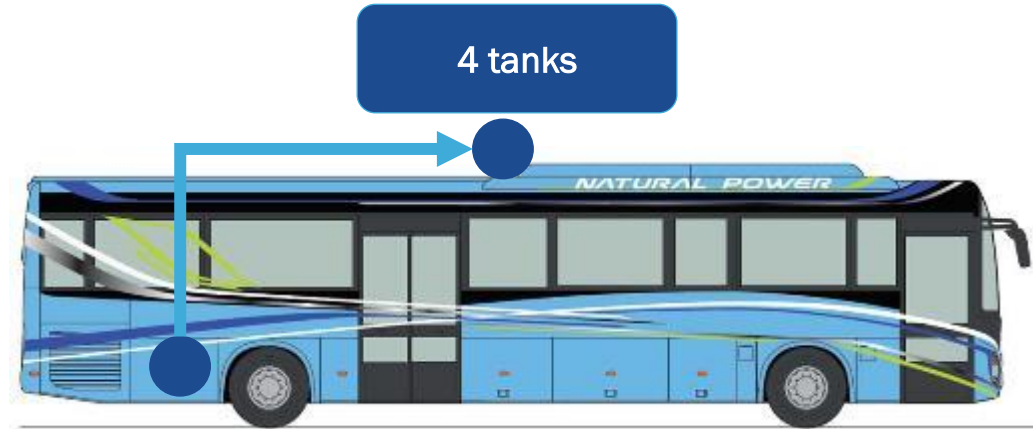
Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



Filling
200 bars

Fast /
Slow

Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse

Low pressure
200 → 9 bars

electrovalves



Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



3 leak detection zones :

- Engine compartment
- Additional heating
- Tanks

Monitor on
dashboard
Visual + sound

Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



2 zones fire detection:

- Engine compartment
- Additional heating

light on dashboard

Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



3 zones for extinguishing:

- 2 Engine compartment
- Additional heater

Fog system

Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



Shock sensor :
Position rear left

Closing
Electrovalves

Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

Pressure
Control

Thermal
Fuse



- Each tank :
- Pression sensor
 - Overpressure discharge valve 290 bars

Light / buzzer on dashboard



Devices in gas vehicles – R110 and additional



Safety vehicle

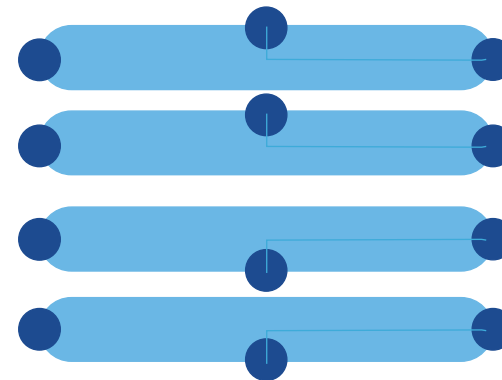
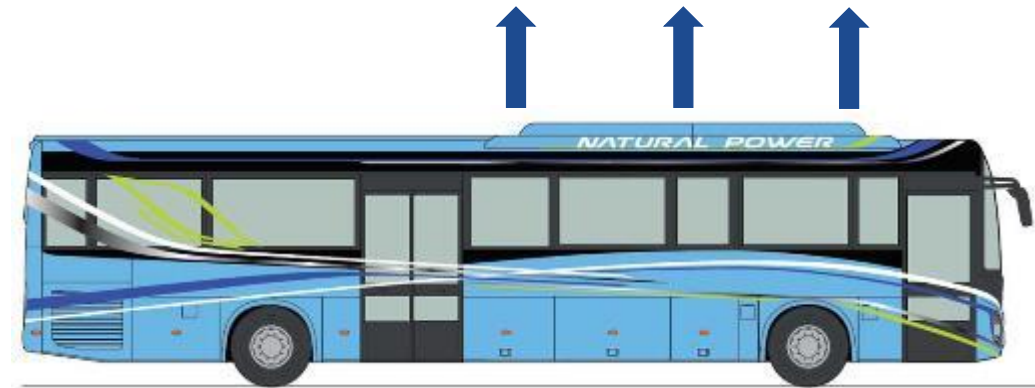
Leak Detection Shock Sensor

Fire Detection Fire Extingui.

6 systems in action

Pressure Control Thermal Fuse

12 fuses to liberate gas if Temp > 110 °C



Devices in gas vehicles – R110 and additional



Safety vehicle

Leak
Detection

Shock
Sensor

Fire
Detection

Fire
Extingui.

6 systems in action

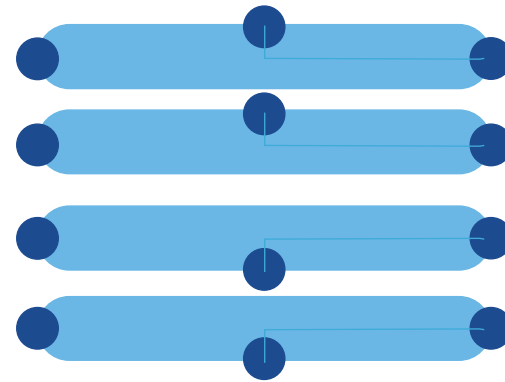
Pressure
Control

Thermal
Fuse

Auto-tests



12 fuses
to liberate gas
if Temp > 110 °C



Devices in gas vehicles – R110 and additional



Questions & Answers



Thank You!

The recording will be available soon at

www.cleanbusplatform.eu



High pressure CNG circuit

Components

1. Filling nozzle
2. Pression Gauge
3. Expansion module → engine
4. Thermal fuses (neck of tank)
5. Thermal fuses (middle of tank)
6. Cap
7. Multifunctional electro-valve
8. ¼ turn valve engine
9. ¼ turn valve filling
10. ¼ turn valve additional heater
11. Temperature gauge rack

